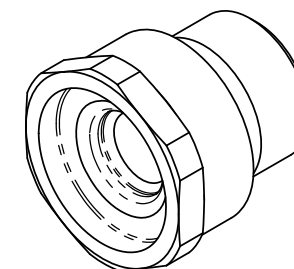


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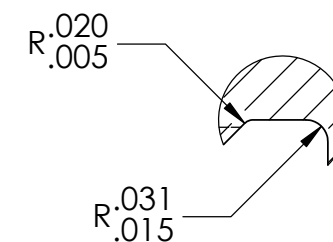
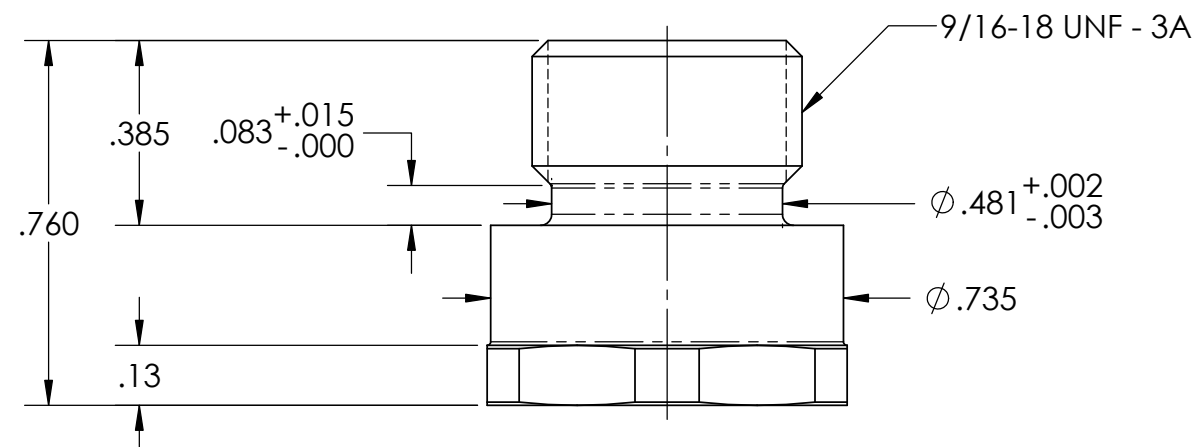
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED

NOTES:

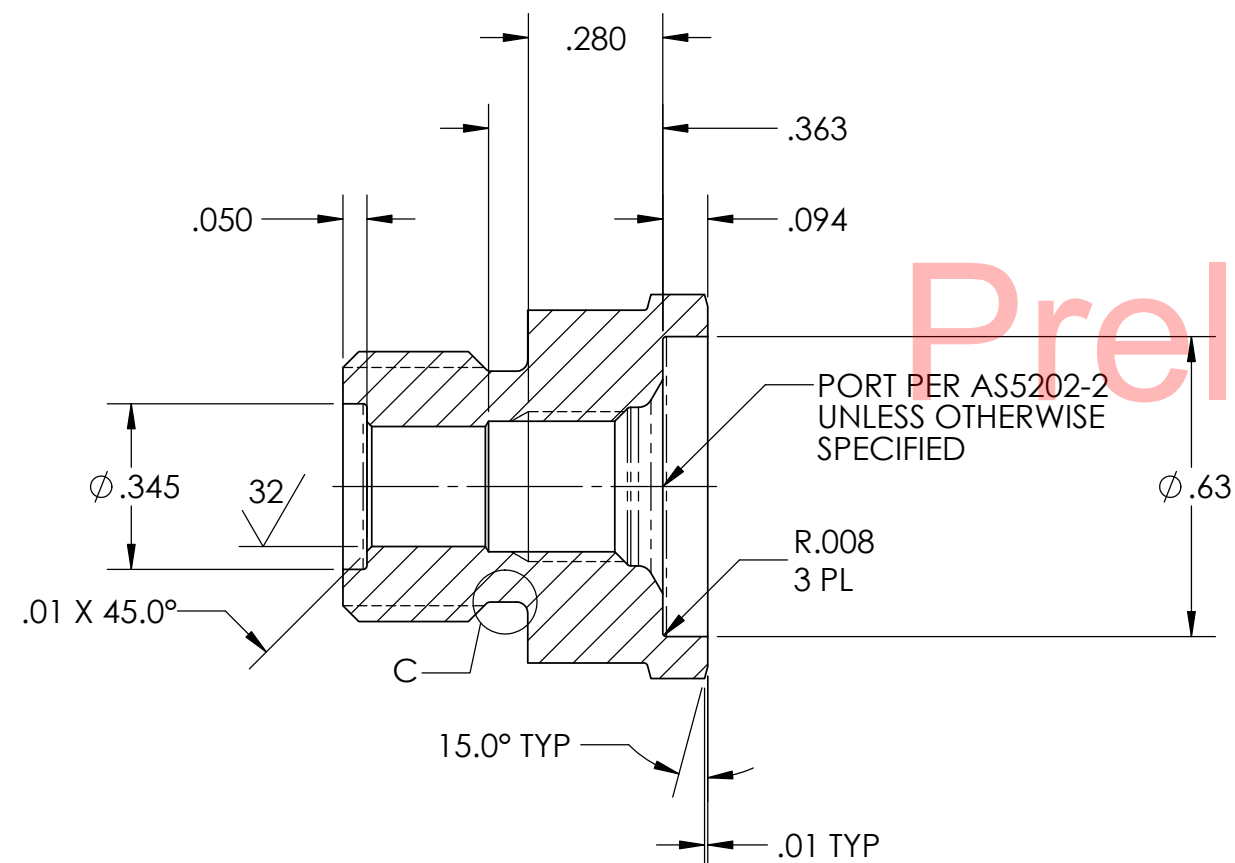
- 1 MATERIAL: 303 SS IAW AMS-5640 OR ASTM A582
- 2 FINISH: PASSIVATE IAW MPP-172 SECTION 6.1
3. DEBURR AND BREAK ALL SHARP EDGES
4. IDENTIFY IAW MPP-120
5. SURFACE FINISH <sup>63</sup>✓ UNLESS OTHERWISE SPECIFIED



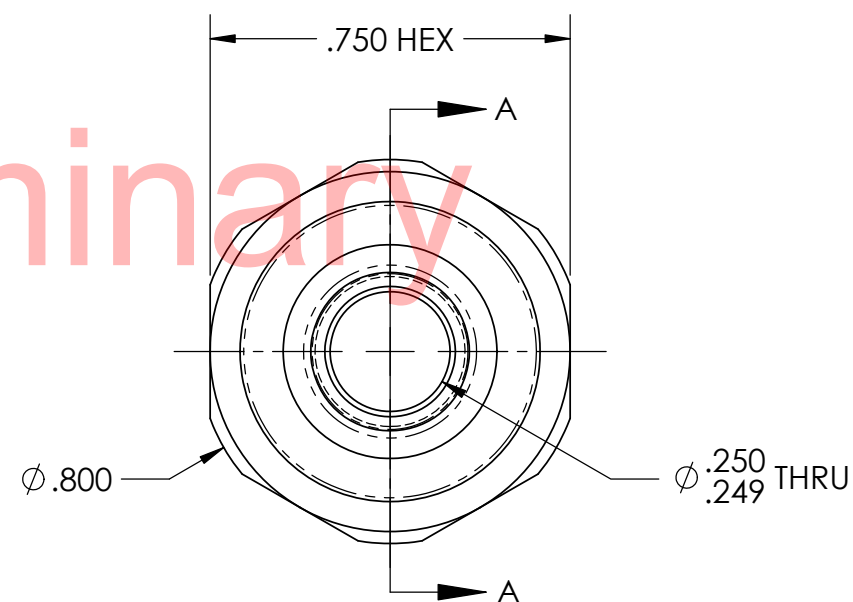
654.6410



DETAIL C  
SCALE 2X

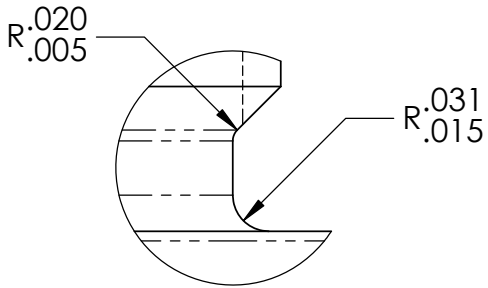


## SECTION A-A

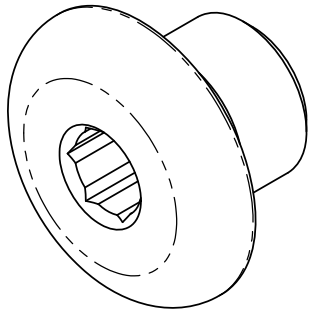
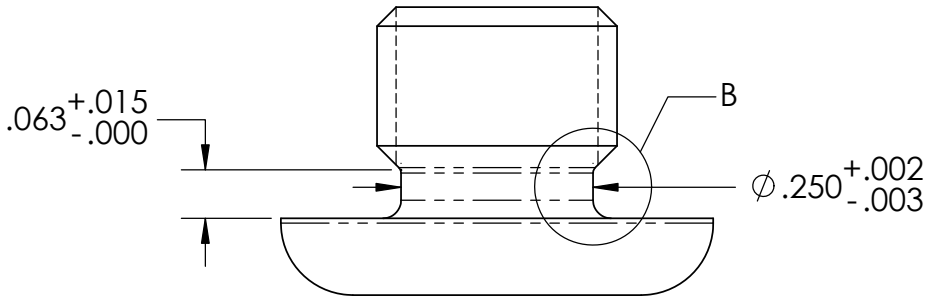


	3	654.6412	FILL PISTON FITTING	<div>1</div>	<div>2</div>
	2	654.6411	PLUG FITTING	<div>1</div>	<div>2</div>
	1	654.6410	FILL PORT	<div>1</div>	<div>2</div>
	F/N	P/N	DESCRIPTION	MAT'L	SPEC.
QTY	PARTS LIST				
NEXT ASSY (\$)		ORIGINAL DATE (MO-DA-YR)		<div><div><div></div><div>DART</div><div>AEROSPACE</div></div><div>APICAL INDUSTRIES, INC. dba DART AEROSPACE</div></div> <div>3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300</div>	
650.5300		07-13-20			
		DRAWN BY	CHECKER		
		K. TAILOR	E. ANDERSSON		
		DRAWING APPROVAL			
		T. CROSS			
		07-14-20			
		CONTRACT No.			
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°			
				FILL PORT FITTING	
		SIZE	CAGE CODE	DWG. NO.	REV.
		B	07MZ6	654.6400	PR4
		SCALE NONE			SHEET 1 OF 3

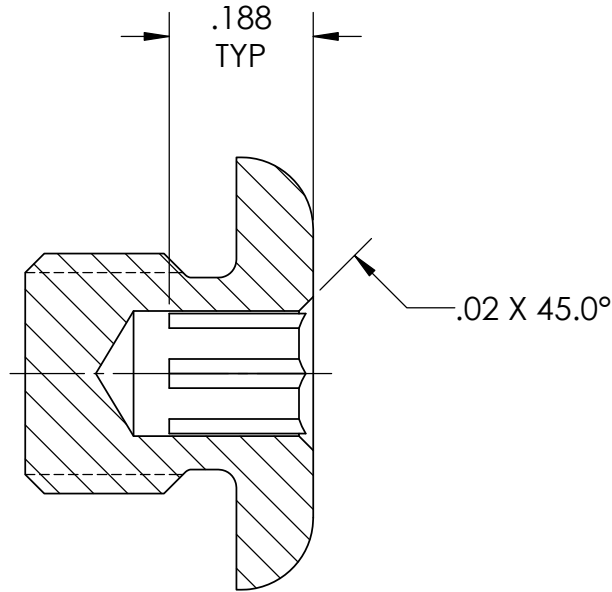
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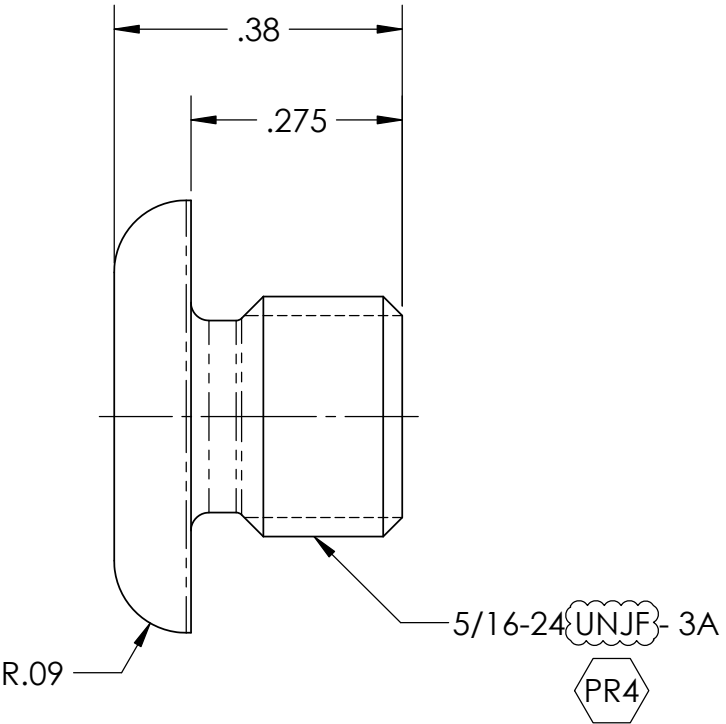
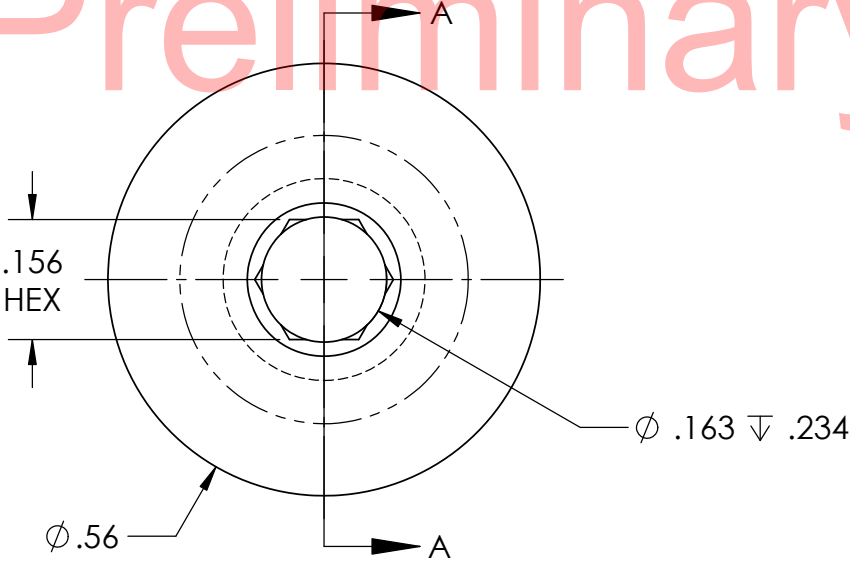
DETAIL B  
SCALE 2X



654.6411



SECTION A-A



ORIGINAL DATE (MO-DA-YR)	07-13-20
DRAWN BY K. TAILOR	CHECKER E. ANDERSSON
DRAWING APPROVAL T. CROSS 07-14-20	
CONTRACT No.	



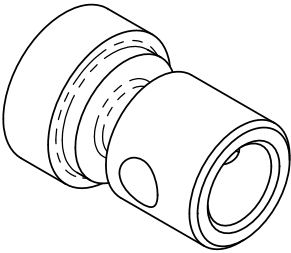
3030 ENTERPRISE CT.,  
SUITE A  
VISTA, CA. 92081  
(760)-724-5300

APICAL INDUSTRIES, INC.  
dba DART AEROSPACE

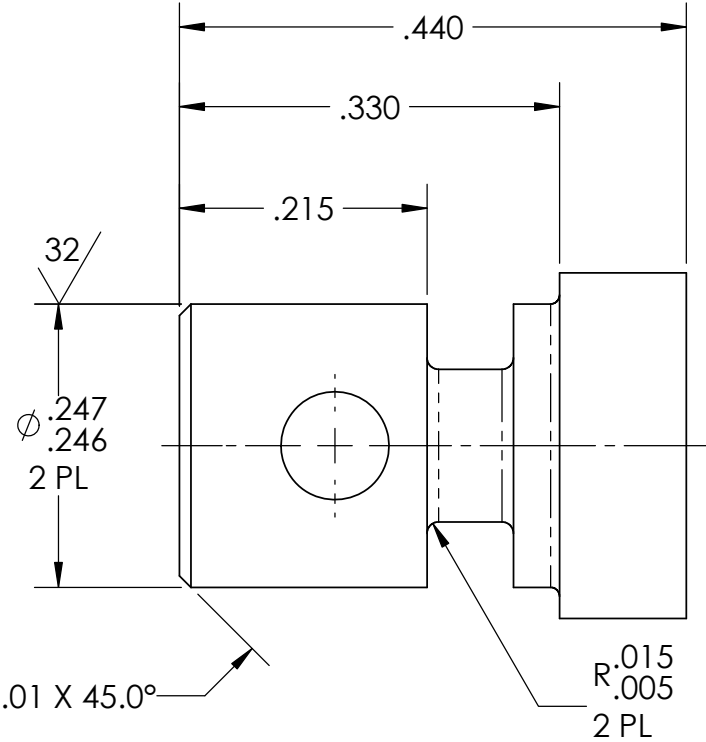
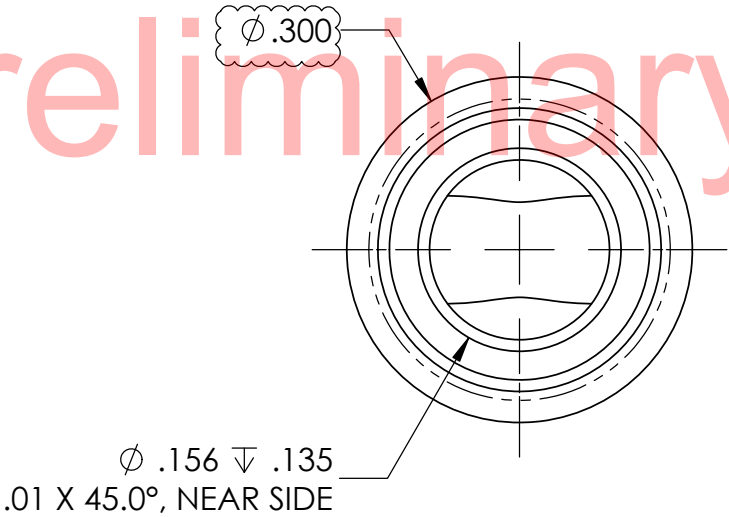
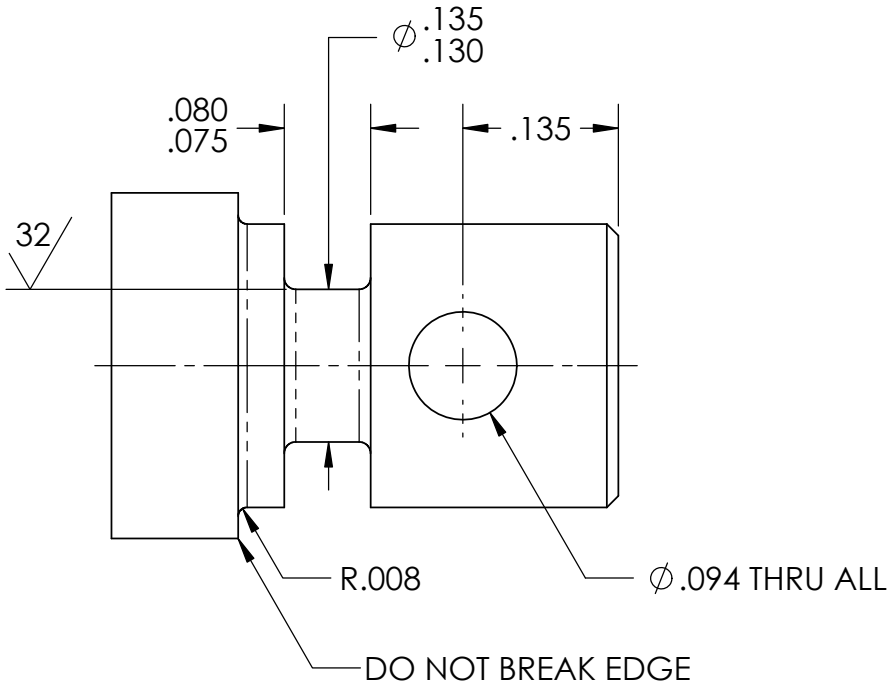
UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
TOLERANCES ARE:  
2 PLACE DECIMALS ±.01  
3 PLACE DECIMALS ±.005  
ANGLES ± .5°

FILL PORT FITTING			
SIZE B	CAGE CODE 07MZ6	DWG. NO. 654.6400	REV. PR4
SCALE NONE		SHEET 2 OF 3	

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654.6412



ORIGINAL DATE (MO-DA-YR)		07-13-20
DRAWN BY K. TAILOR	CHECKER E. ANDERSSON	
DRAWING APPROVAL T. CROSS 07-14-20		
CONTRACT No.		

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
TOLERANCES ARE:  
2 PLACE DECIMALS  $\pm .01$   
3 PLACE DECIMALS  $\pm .005$   
ANGLES  $\pm .5^\circ$

**DART**  
AEROSPACE

APICAL INDUSTRIES, INC.  
dba DART AEROSPACE

3030 ENTERPRISE CT.,  
SUITE A  
VISTA, CA. 92081  
(760)-724-5300

FILL PORT FITTING

SIZE B	CAGE CODE 07MZ6	DWG. NO. 654.6400	REV. PR4
SCALE NONE		SHEET 3 OF 3	